

## VEADA INDUSTRIES, INC.

“Quality Boat Seating, RV Seating and Canvas Products for Over 35 Years”

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### **Limited and Conditional Fabric Warranty** Disclaimer of Warranties and Limitation of Remedies and Liability of ABC Industries, Inc. VEADA, INC. – Three (3) Year Warranty

#### **Limited and Conditional Warranty – Three (3) Year**

(For ABC laminates used in Quicksilver folding tent campers for Bunk Ends, Side Walls, Roof and Accent Strips)

ABC Industries, Inc. (“ABC”) warrants to the original retail purchaser or the original end user (“Purchaser”) that the fabric products (“Products”) described hereunder shall be free from defects in material and workmanship which would adversely affect performance.

Further, ABC warrants the products described hereunder to retain 70% of original published tensile strengths, or to lose no more than 30% of original tensile strength as described in 1) and 2) below (when tested in accordance with Method 5100 of Federal Standard 191), for the life of the Warranty.

1)	Product:	Vinolon® Supreme (PI-1480-SBP-SG)
	Width:	80”
	Weight:	14 oz./sq. yd.
	Scrim:	Spun (or stitch bonded polyester with Scotchgard, in white, gray or taupe.
	Face Film:	.006” ga. In various colors used by Forest River, but excluding red shades.
2)	% Tensile Strength Retention:	70% (or to lose no more than 30% of original published tensile strength)

ABC shall repair or replace, FOB its selected factory location in the USA or give an allowance for credit for any part or parts of Products defective in workmanship or material, which are returned to its specified plant location in the USA, freight prepaid, to the extent and for the time periods specified below.

Type of Defect	Defect Occurring in	% of Replacement Liability for Defective Laminate PI-1480-SBP-SG
Fading, discoloration, cracking, blistering, delamination, loss of original tensile strength	1 <sup>st</sup> Year	100%
Loss of original tensile strength	2 <sup>nd</sup> Year	70%
Loss of original tensile strength	3 <sup>rd</sup> Year	40%

Should defined and substantiated defects occur within the described periods of time following the date of delivery to the Purchaser, ABC shall elect at its option to give an allowance for credit with respect to the aforementioned Products and will assume the aforementioned respective percentages of the repair or replacement cost thereof, based upon the original purchase price paid by Purchaser; provided however, that Purchaser must pay the remaining portion of such costs.

### **Care Tips On Tents**

#### **Precondition Your Tent Before Camping**

- To prevent leaking on camping trips, your CTT must be preconditioned.
- Set up CTT at home to become familiar with parts and method of setting up your CTT.
- Spray CTT with water until thoroughly wet. This causes cotton fabric to shrink and helps to close up fibers and seams which may cause leakage.
- Allow CTT to dry thoroughly. Always ventilate and dry tent, with bows and braces in place, as soon as possible after exposure to moisture. Mildew is always a result of negligence.

### **Prevent Leaking in Use**

- Do not rub against wet tent walls or roof
- Do not put objects against tent walls
- Do not stretch canvas tightly
- Do carry a wax stick or some quality water repellent on all camping trips to stop minor leaks that may develop. This you may obtain normally through your dealer
- Lower front of awning during rain to allow water to run off
- Keep all holes, tears, etc. repaired

### **Tent Shrinkage**

- All canvas products will shrink when wet. To prevent the shrinkage from damaging the tent, such as pulling seams, loops and material, reduce frame tension when canvas is wet. Readjust to normal tension when dry. Canvas should not be stretched completely taut or left under constant tension as damage to the tent may occur.

### **Cleaning Your Tent**

- To clean you tent, brush dry with soft bristle brush, or use clean tap water with soft brush, or wash with tap water from hose using spray nozzle. If the fabric has been exposed to salt water, wash with hose using tap water.
- Do not use solvents, soaps or detergents. Do not use aerosol spray directly on fabric. An agent used in most sprays, as a propellant, will damage or destroy water repellent finishes (hair sprays, insect sprays, deodorants, etc.) Do NOT touch your canvas while it is raining. It will wick through and appear to make it leak through.
- If you have stains or have a certain problem, contact your dealer so he can get back with us before trying solvents that might damage your tent.
- Clean vinyl ends with automotive vinyl cleaner.

### **Other Care Tips**

- Your plastic windows have a -20 cold crack.
- You must bring the unit into a warmer area and allow it to warm throughout before opening in extremely cold weather to prevent damage to your windows.

## **Cleaning Recommendations**

Folding Camper – Top & Side Materials  
VINOLON ® Supreme

### **Exterior or Vinyl Side:**

For minor stains, dirt, etc., the vinyl or outside of the material can be cleaned with mild liquid detergent and water, using a sponge or soft cloth. Rinse well and air or wipe dry. Do not fold up unit while fabric is still wet or damp.

For more stubborn stains, dirt, etc. the following products are recommended:

Starbrite Vinyl Shampoo #80216, Meguiar's 57 Vinyl & Rubber Cleaner/Conditioner #5716, Fantastik, 3M Citrus Base Cleaner #08889, 3M One-Step Vinyl Cleaner/Conditioner #5716, West Marine Vinyl Cleaner #128860

When using any of the above products, please follow manufacturers' directions!

### **Interior or Fabric Side:**

The following products are recommended for cleaning the interior side of the fabric:

Mild Liquid Detergent, Fantastik, Resolve Carpet Cleaner, West Marine Vinyl Cleaner #128860

When using any of the above products, please follow manufacturers' directions! Additionally, please use a soft cloth or sponge with the above cleaners. Do not use a brush! Pat or blot dry. If practical, use a wet/dry vacuum to remove all moisture or excess cleaning agent. Do not fold up unit while fabric is still wet or damp.

Most of the above items can be purchased at a local hardware store, RV dealer or supply store, or marine supply store. If you encounter difficulty in locating any of the above cleaners, you may wish to contact WEST MARINE 800-538-0775.

West Marine carries a wide range of cleaning supplies for marine use, but their products work equally well on recreational vehicles. While they are located in Southern California, you may purchase their products via mail order, or they have retail outlets in most major US cities.

### **IMPORTANT!**

Do not use any cleaner which contains abrasives, solvents, or chlorine bleach. Damage to the fabric will result.